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DART AEROSPACE LTD	Work Order:	20706
Description: Hinge	Part Number:	D3182-1
Dwg: D3182 Rev. A	Qty:	50 54
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	BJ	04.04.13	50
2	PG	Issue P/O: 20010332 Email or ship DXF file to vendor Laser Cut D3182-1 per Dwg D3182 Material release note required	U	04.04.13	50
3	RG	Receive and inspect for transit damage Ensure the material release note is attached	NP NP	04/04/30	54
4	QC6	Inspect dimensions per template D3182-1T1	AB	04.05.03	54
5	GA	Deburr if necessary	SB	04/05/04	54
6	WS	Identify and Stock	SB	04/05/04	54
7	AC	Cost / part 4,35	SYC	04-05-05	54
8	DC	Close W/O 4,35 Inspect Level 21			

Rev	Date	Change	Revised By	Approved
A	03.01.29	New issue	KJ/RF	RF

RELEASED
03.01.31 RF

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
		Initial							

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

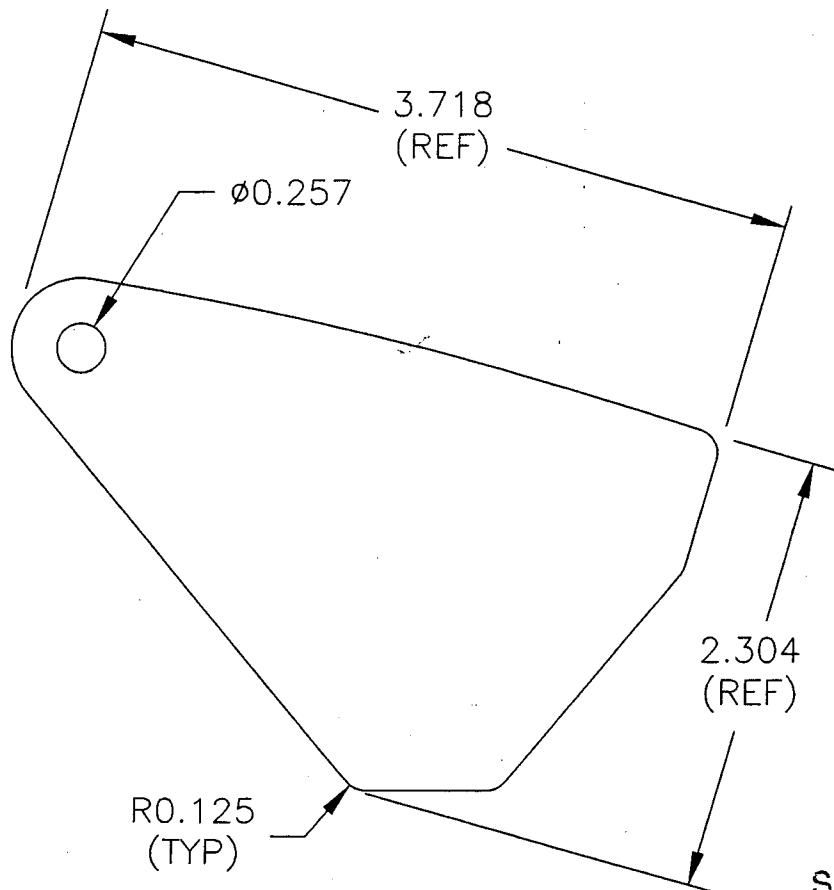
NOTE: Date & initial all entries
H:Admin-QAISOforms\w\oncB.doc

QA: N/C Closed: _____ Date: _____



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3182
DATE		REV. A SHEET 1 OF 1
03.01.21		TITLE HINGE SCALE 1:1
A	03.01.21	NEW ISSUE

RELEASED
03.01.21



SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 20706

D3182-1 HINGE

- 1) MACHINE D3182-1 PER DART DWG "D3182-1.DWG"
- 2) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK
(REF DART SPEC. M304S11GA)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

Job Costing Report

Dart Aerospace Ltd.
HawkesburyApr 12, 2004
03:42 pm

Work Order No : 0020706
 Project Name : D3182-1
 Project For : WK417
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3182-1
 Description : Hinge
 Manufactured : Yes
 Amount Req'd : *50u*
 Amount Done : 0
 Start Date : 04-12-04
 Est Finish Date : 04-21-04
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Margin :	-0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00

